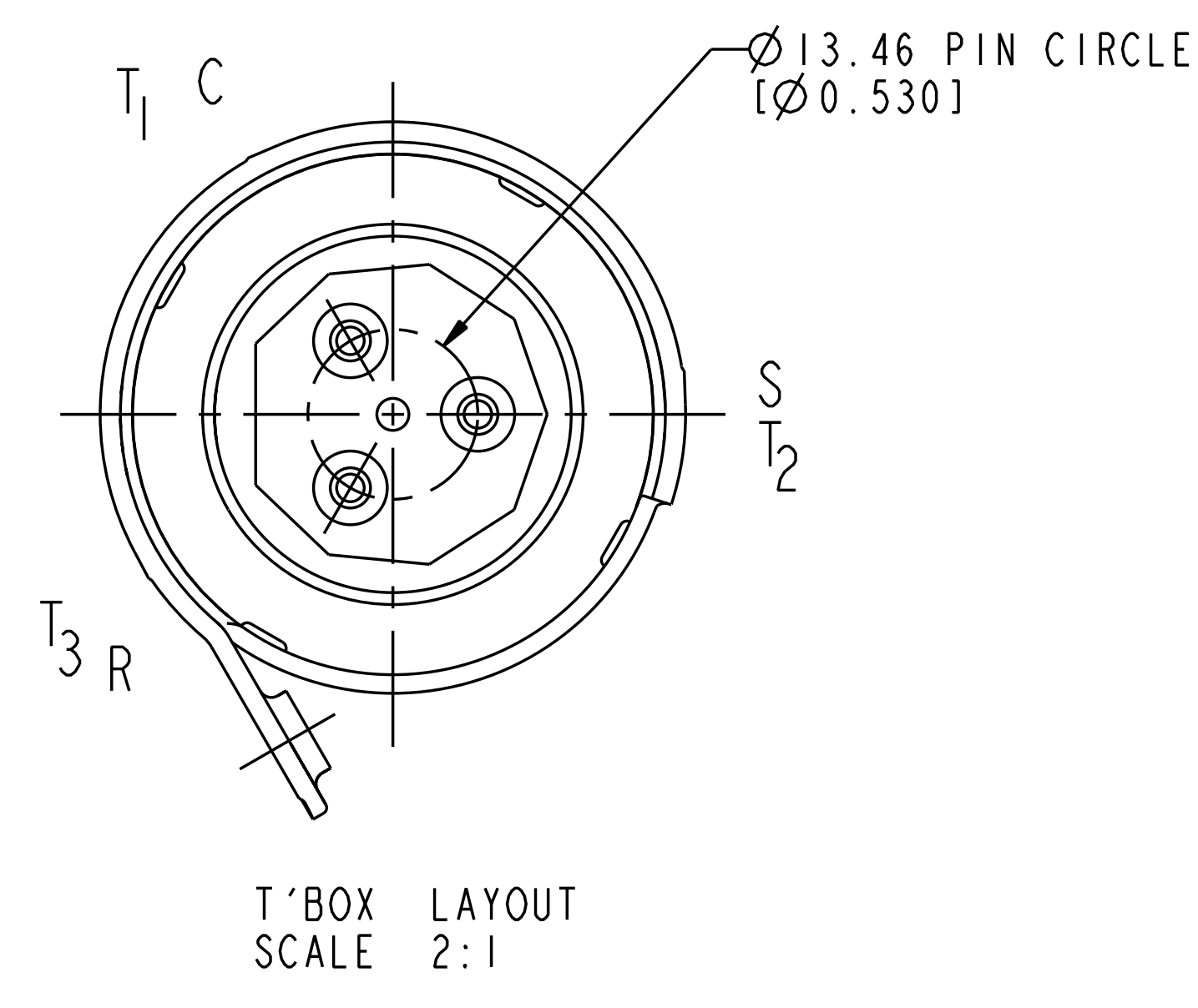
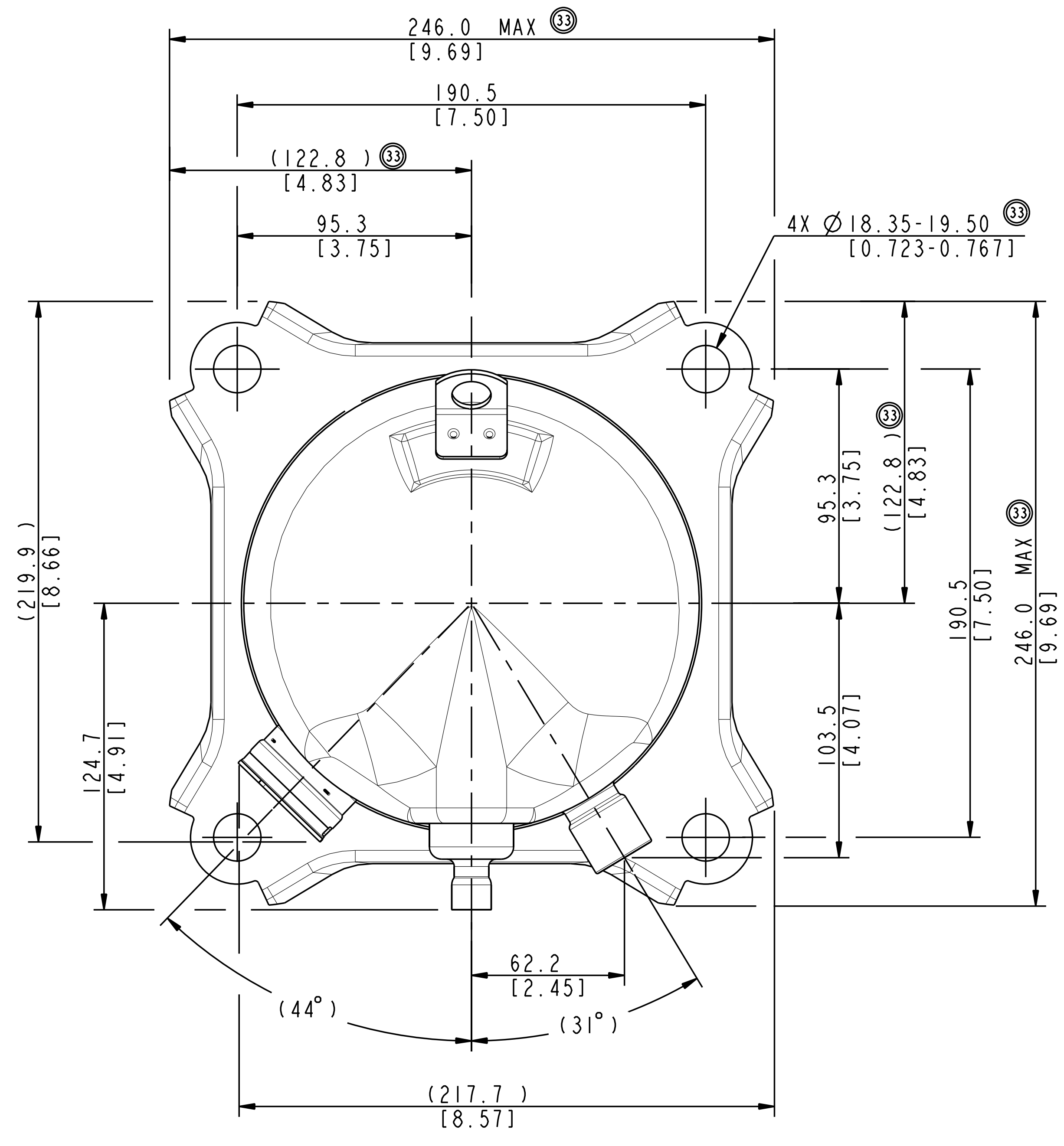
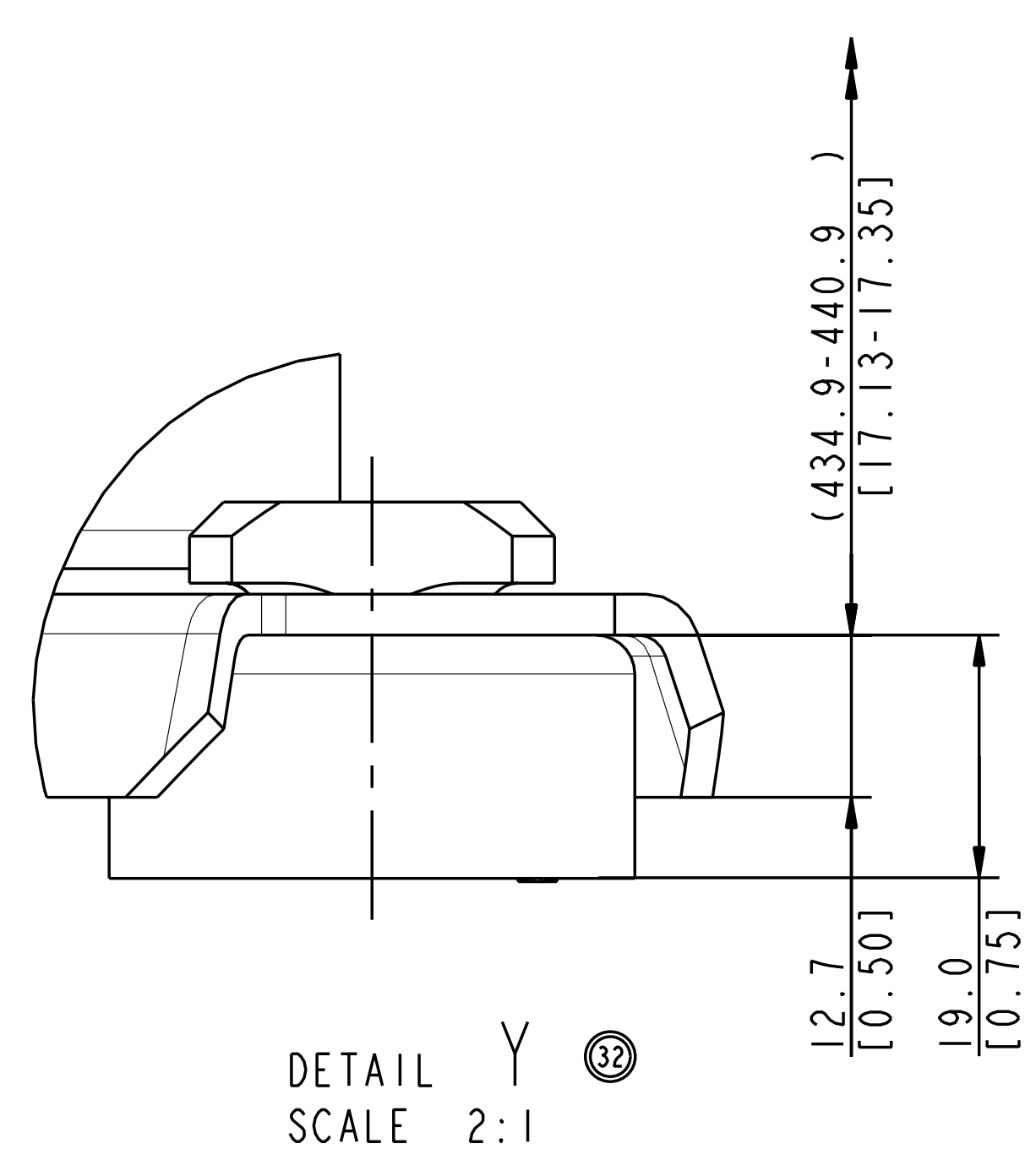
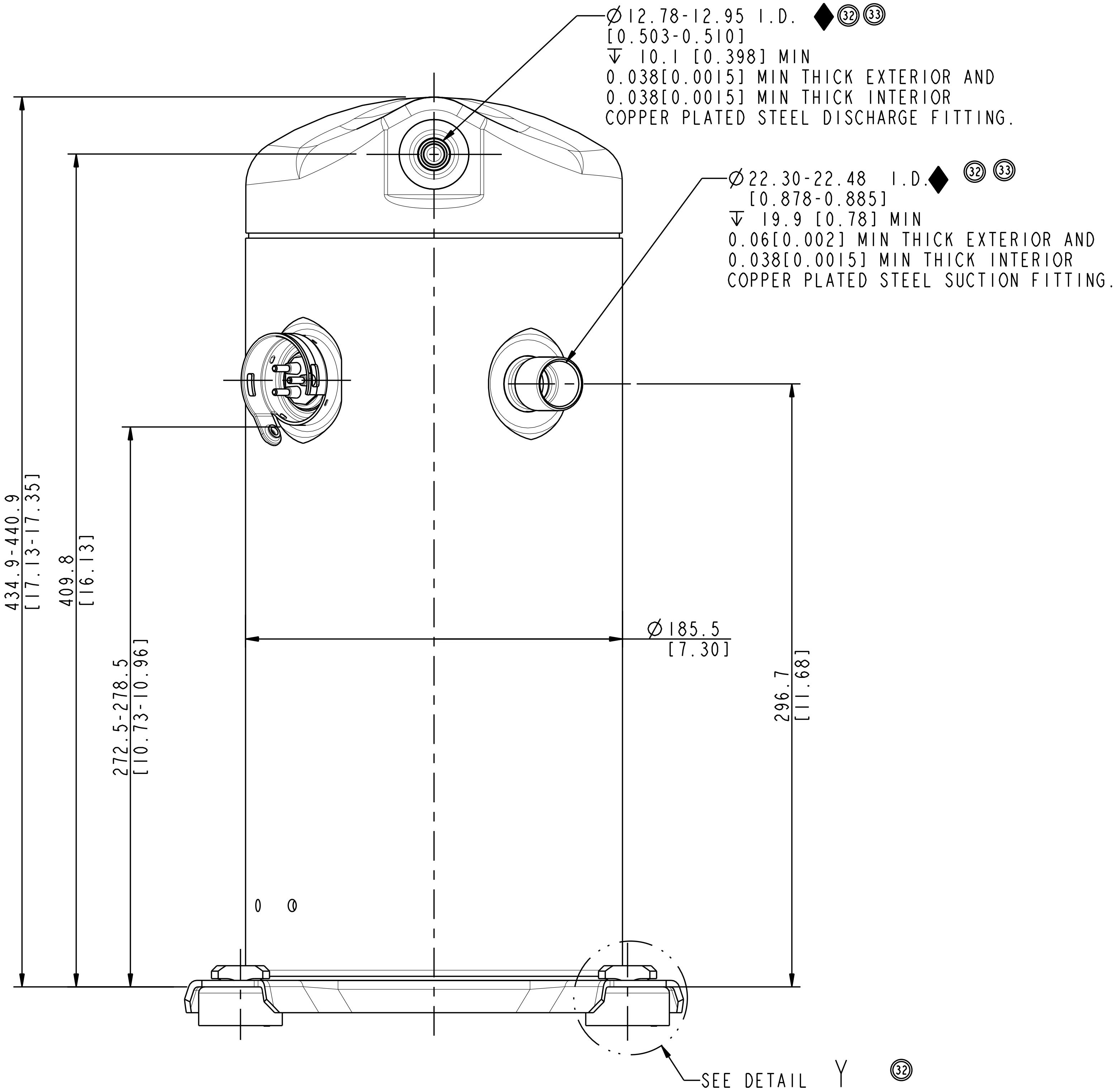
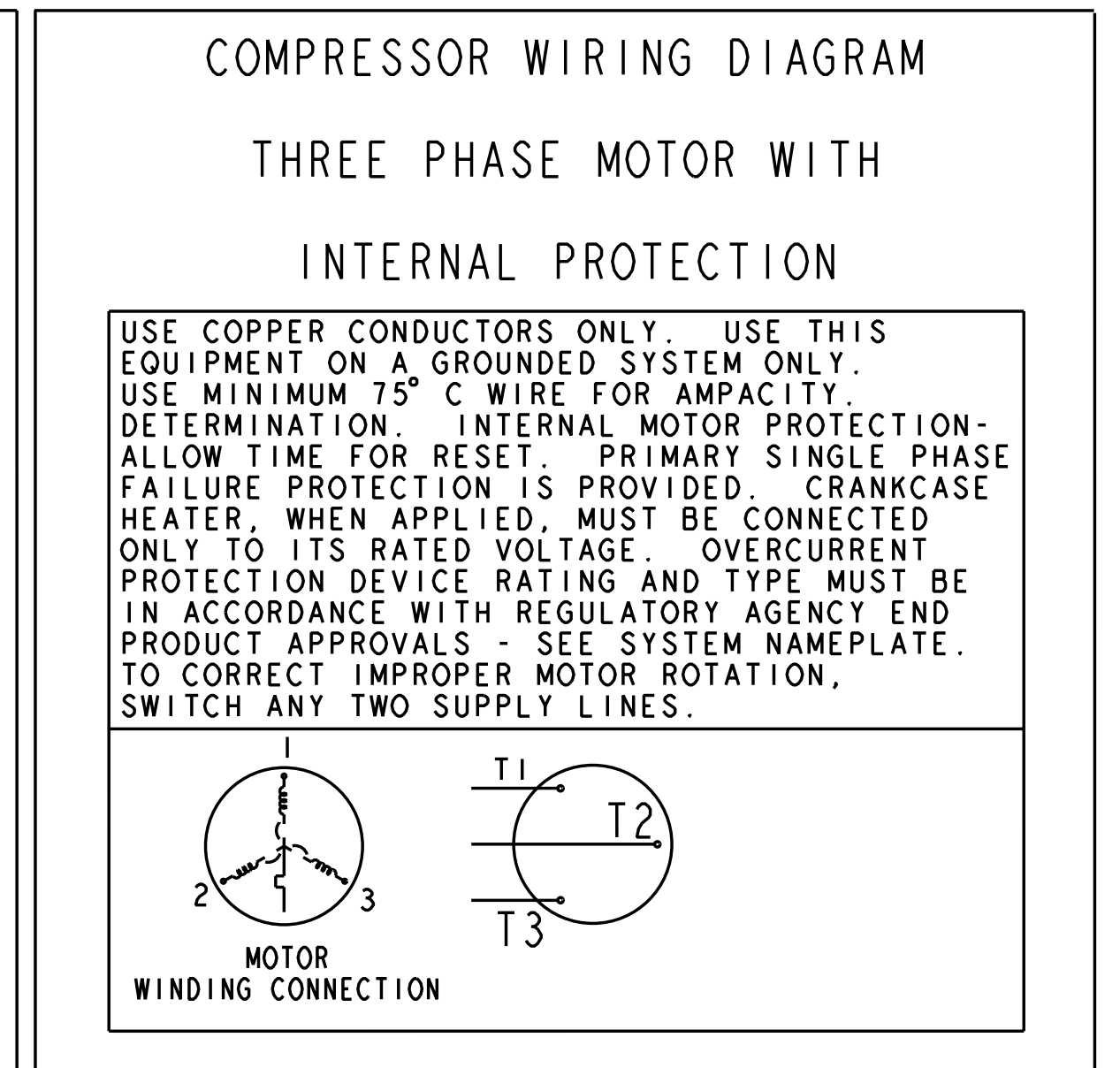
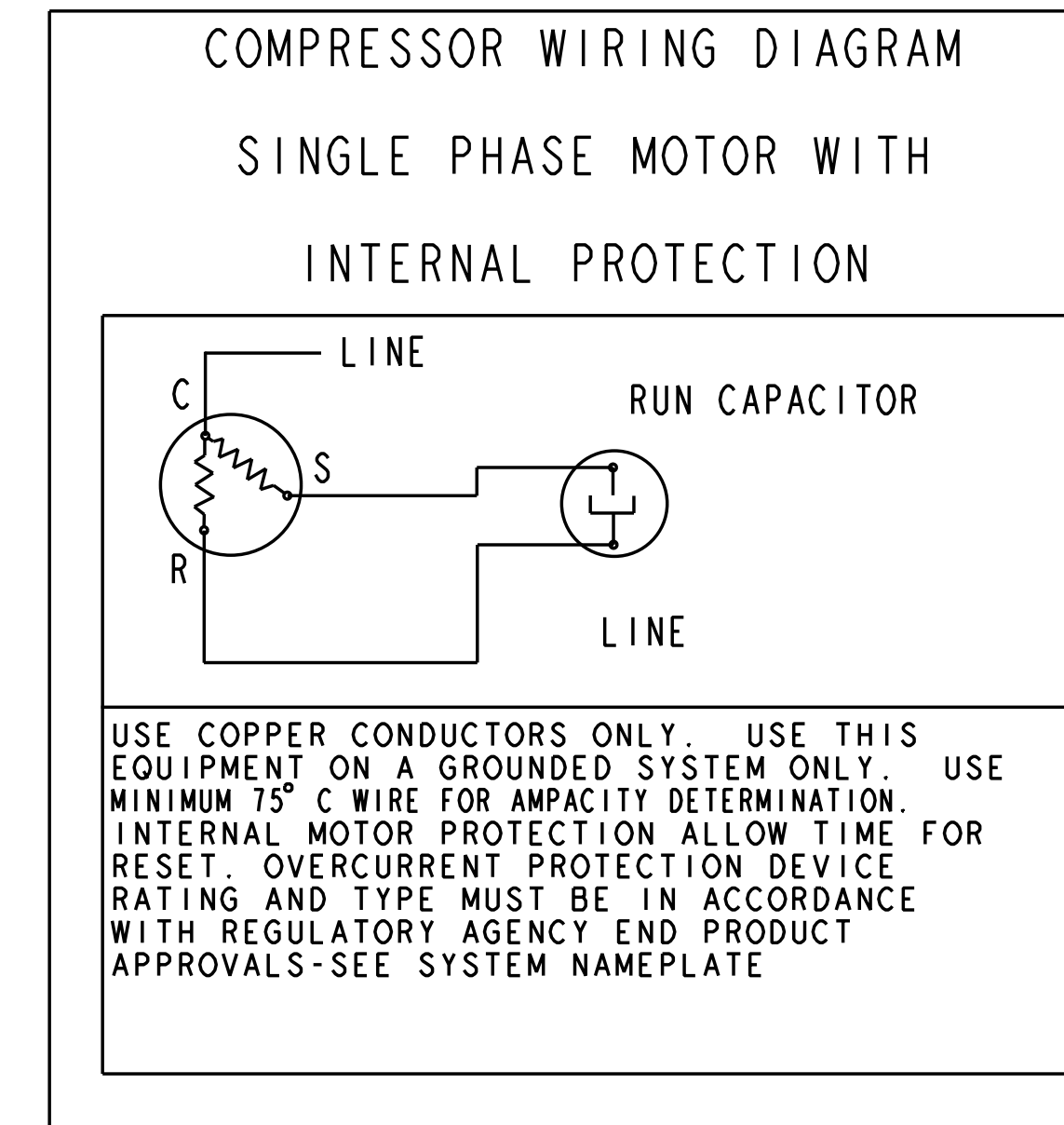
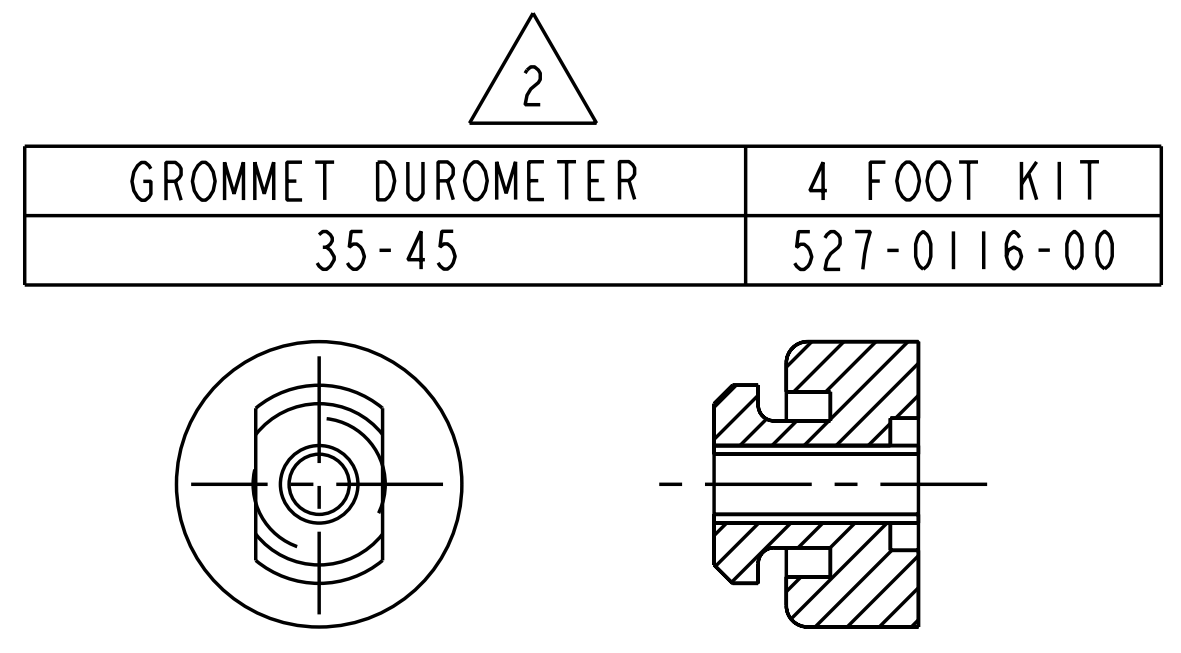


MODEL NUMBER
ZR46KC/KCE-TFD, TF5, TF7
ZR46K3-PFV, TFD, TFE, TF5
ZR49KC/KCE-PFV, TFD, TFE, TF5, TF7
ZR49K3-PFV, TFD, TFE, TF5
ZR52K3-PFV, TF5, TFD, TFE
ZR54KC/KCE-PFV, TFD, TFE, TF5
ZR54K3/K3E-PFV, TFD, TFE, TF5
ZR57KC/KCE-TFD, TFE, TF5, TF7, PFV
ZR57K3/K3E-PFV, TFD, TFE, TF5
ZR61KC/KCE-PFV, TFD, TFE, TF5, TF7, PFZ
ZR61K3/K3E-PFV, TFD, TFE, TF5
ZR67KW-PFV
ZR68KC/KCE-PFJ, PFV, TFD, TFE, TF5, TF7
ZR72KC/KCE-TFD, TFE, TF5, TF7

SPECIFICATIONS	
ES NO.	DESCRIPTION
ES92-155	CONVERSION-METRIC



- NOTES:
- ALL TOLERANCES ± 1.50 [0.060] UNLESS OTHERWISE SPECIFIED.
 - DUE TO ACCUMULATED ASSEMBLY TOLERANCES THE LISTED COMPONENTS MAY VARY FROM THE MOUNTING HOLES AS SHOWN BELOW:
 - ALL FITTINGS : ± 3.0 [0.12]
 - MOUNTING KIT.
 - TUBE ENDS MUST BE PLUGGED.



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brand products

INTERPRET PER ASME Y14.5M-1994 AND EMERSON CLIMATE TECHNOLOGIES, INC. DESIGN STANDARDS DS2002 DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

CRITICAL PRODUCT CHARACTERISTIC

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE MILLIMETER OR (INCH)

TOLERANCES:
1-PLACE ± 1
2-PLACE ± 0.1
ANGULAR $\pm N/A$

REV. NO.	REV. DATE	DESCRIPTION	BY	CHKD	APPR
33	05-18-12	REVISED DIMENSIONS AND NOTES	PPJ	MA	KJR
32	04-29-11	ADDED ZR57KC-PFV	INY	PNA	PNA
31	10-31-06	ADDED ZR68KCE-TFE	PNA	EC	RST
30	07-20-06	ADDED ZR52K3-TFD, TFE	GGK	GDD	RST
29	06-20-06	ADDED ZR52K3-TF5	TDS	GDD	RST
28	12-13-05	REVISED DIMENSIONS AND NOTES	BMK	GDD	RST
27	07-26-05	ADDED ZR52K3-PFV & REDRAWN	PNA	GDD	RST
0	02-17-94	RELEASED	DC	GDD	RST

ENG NOTICE NO. REV. NO. REVISIONS DATE BY CHKD APPR

CONFIDENTIALITY NOTICE

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MATERIAL SPECIFICATION

N/A

DATE: 03-26-03

SCALE: 3:4

SUPERSEDES DWG. NO. / REV. NO.: 497-2612-00 / 26

DATE FORMAT: MM-DD-YY

TITLE: REF DWG-WELD COMP ASSM

DRAWING NUMBER: 497-2612-00

SHEET 1 OF 1

SIZE: 5